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**Mihara**

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(54) **SPUTTERING FILM FORMING METHOD,  
SPUTTERING FILM FORMING  
EQUIPMENT, AND SEMICONDUCTOR  
DEVICE MANUFACTURING METHOD**

63-169378 7/1988 (JP) .  
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5-331636 12/1993 (JP) .  
6-020865 1/1994 (JP) .  
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09087835 3/1997 (JP) .

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H01L 21/469

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(57) **ABSTRACT**

There is provided an RF sputtering film forming method of forming a compound film having a stable composition by use of stable plasma with a broad process window to thus facilitate composition control of the compound film. In the RF sputtering film forming method, an alternating voltage or alternating current is applied to a part or all of walls positioned on the outside of a space formed between a wafer and a target, or an electron temperature in the plasma is reduced by oscillating the RF power in a pulse fashion, or a sputtering gas is composed of at least one kind of gases of helium, neon, xenon, and krypton, or a minus voltage is applied to a part or all of the walls positioned on the outside of the space formed between the wafer and the target.

**19 Claims, 12 Drawing Sheets**

